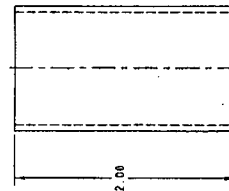
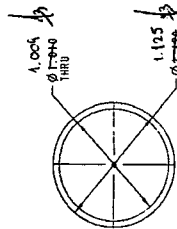


RELEASED
11/16/61



-287 INNER TUBE GUIDE, BLADE POSITIONER

MAIL: 6081-16, 00-X-20078
SCALE 2.000
1.125 O.D. \pm 0.05 MAX

① JCM

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 41500

PREMIER AVIATION, INC.	
2000 Aviation Parkway, Grand Prairie, Texas 75052	
DATE: 0001	DATE: 0001
BY: DLOSUV8	BY: B67-43001
REVISION: 1	REVISION: 1
DATE: 0001	DATE: 0001
BY: DLOSUV8	BY: B67-43001
REVISION: 1	REVISION: 1
DATE: 0001	DATE: 0001
BY: DLOSUV8	BY: B67-43001
REVISION: 1	REVISION: 1

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:52 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : INNER TUBE GUIDE, BLADE POSITIONER
Job Number : 41500	
Estimate Number : 13437	
P.O. Number :	Part Number : PB6743001287
This Issue : 19/08/2008 S.O. No. :	Drawing Number : B6743001 P.36
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL / MED FAB	Drawing Revision : B1
Previous Run : 40292	Material :
Written By :	Due Date : 18/09/2008 Qty: 5 Um: 12 Each
Checked & Approved By : <u>Julie Lecocq</u>	
Comment : Est Rev:A 08-06-26 new issue DD verified by:ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T1125W058	6061T6 RD TUBE 1.125 x .058w
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Comment: Qty.: 0.1749 f(s)/Unit Total: 2.0992 f(s)

6061T6 TUBE

batch: m17932

MF 08.10.02 5

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- deburr

MF 08.10.02 5

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

8 08/10/02 (X5)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Pet E.

5 8/10/2 (X5)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

08/10/03 MF

Job Completion



MF 08-10-02